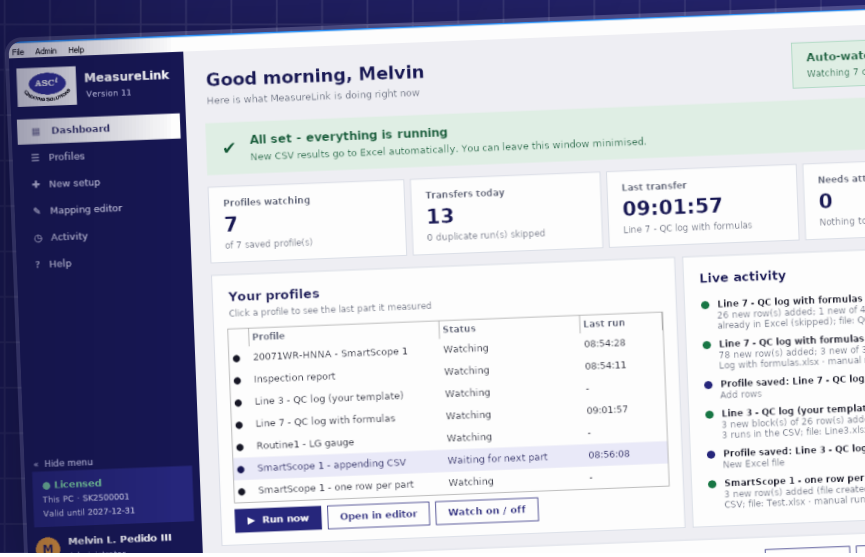
DATA SHEET

ASCi MeasureLink

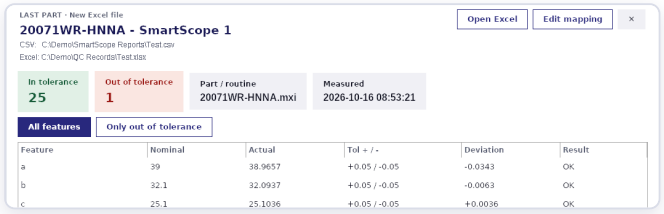
Every part. Straight into Excel. Version 11



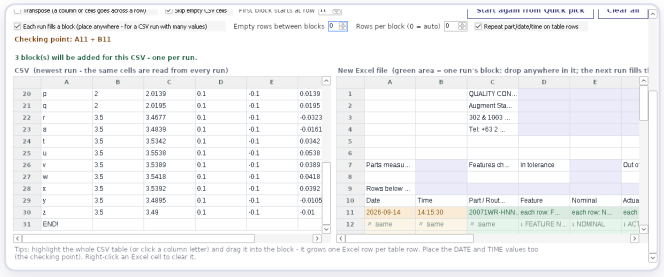
ASCi MeasureLink transfers the results of your OGP SmartScope — or any measuring system that writes a CSV report — into your Excel workbooks automatically, seconds after every part.

No retyping, no copy-paste, no missed parts. A live Dashboard shows what was transferred and whether every feature of the last part is in tolerance.

- **Set up in 4 short steps.** Pick the CSV, choose how Excel is filled, then click or drag & drop the data. Part name, date, time and the feature table are found automatically.
- **NEW in V11 — your template stays exactly as it is.** Formulas, charts, pictures, sheets, named ranges and macros are kept; new rows get the formulas of the row above.
- **Any layout.** One row per feature or per part, appending CSV files, or one block per run in your own QC template.
- **Data you can trust.** Values follow their labels, D/M/Y or M/D/Y dates, complete runs only — each run added once, retried if the file is open in Excel.
- **Built for the shop floor.** Operator and Administrator roles, an audit log and one portable program: no installation, no internet, no admin rights.



Last part: in / out of tolerance for every feature, live.



New setup: drag & drop the data straight into your own QC template — one block per run.

How it works — hands-free, after every part

1 Measure
The SmartScope finishes a part and writes its CSV report.

2 Detect
MeasureLink sees the new result within about 2 seconds.

3 Write
Values go into Excel in the background, one part at a time.

4 Review
The Dashboard shows the transfer and the tolerance result.

New Excel file from the CSV
MeasureLink creates the workbook for you and adds the new rows on every run.
Best for: starting fresh · result on p.2

Add rows to my Excel file
New results go under the headers of your own log; duplicates are skipped.
Best for: SPC history · result on p.2

Fill fixed cells
Each value lands in the same cell of your report template — one report per run.
Best for: inspection reports · result on p.2

SYSTEM	INSTALL	NETWORK	EXCEL FILES	CSV INPUT	LICENSE
Windows 10 / 11 64-bit	None — portable .exe	Fully offline	.xlsx / .xlsm template kept	, ; tab | · 38,96 UTF-8 / UTF-16	Per PC, offline activation

Request a demo or quotation: **sales@augmentstats.com.ph**

ASCi

Augment Stats Controls Inc.

OFFICE
302 & 1003 Page 1 Bldg., 1215 Acacia Avenue, Madrigal Business Park, Ayala Alabang, Muntinlupa City, Philippines 1781

CONTACT
Tel: +63 2 8772 1933-34
Email: sales@augmentstats.com.ph
Web: augmentstats.com.ph

augmentstats.com.ph

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READY-TO-SHARE QUALITY RESULTS

Measure it. Prove it. Report it.

Every SmartScope part becomes a customer-ready QC record in seconds — PASS / FAIL, yield and Cp / Cpk on ASCi-branded Excel reports. Shown here from a real SmartScope test run.

MODE 3 FILL FIXED CELLS

DIMENSIONAL INSPECTION REPORT

Augment Stats Controls Inc.
302 & 1003 Page 1 Bldg., 1215 Acacia Avenue, Madrigal Business Park, Ayala Alabang, Muntinlupa City, Philippines 1781 | Tel: +63 2 8772 1933-34

Doc. No.	QC-F-003
Revision	0
Effective	2026-10-08
Page	1 of 1

Part / Routine	20071WR-HNNA.mxi	Report No.	
Date measured	9/14/2026	Customer	
Time measured	14:15:30	Drawing No. / Rev.	
Machine	OGP SmartScope	Lot / Qty	
Transferred	2026-10-08 15:02	Inspector	

Filled by ASCi MeasureLink Enter by hand

No.	Feature	Nominal	Actual	Upper Tol	Lower Tol	Deviation	Result	Remarks
1	a	39.0000	38.9657	0.0500	-0.0500	-0.0343	PASS	
2	b	32.1000	32.0937	0.0500	-0.0500	-0.0063	PASS	
3	c	25.1000	24.9415	0.0500	-0.0500	-0.1585	FAIL	
4	d	19.7000	19.7366	0.0500	-0.0500	0.0366	PASS	
5	e	1.3000	1.3946	0.0500	-0.0500	0.0946	FAIL	
6	f	37.3500	37.3951	0.0500	-0.0500	0.0451	PASS	
7	g	10.6750	10.7586	0.0500	-0.0500	0.0836	FAIL	
8	h	2.0000	1.9889	0.1000	-0.1000	-0.0111	PASS	
9	i	16.0000	15.9693	0.0500	-0.0500	-0.0307	PASS	
10	j	2.0000	2.0294	0.1000	-0.1000	0.0294	PASS	
11	k	2.0000	2.0411	0.1000	-0.1000	0.0411	PASS	
12	l	2.0000	1.9996	0.1000	-0.1000	-0.0004	PASS	
13	m	2.0000	2.0006	0.1000	-0.1000	0.0006	PASS	
14	n	2.0000	2.0064	0.1000	-0.1000	0.0064	PASS	
15	o	2.0000	2.0016	0.1000	-0.1000	0.0016	PASS	
16	p	2.0000	2.0139	0.1000	-0.1000	0.0139	PASS	
17	q	2.0000	2.0195	0.1000	-0.1000	0.0195	PASS	
18	r	3.5000	3.4677	0.1000	-0.1000	-0.0323	PASS	
19	s	3.5000	3.4839	0.1000	-0.1000	-0.0161	PASS	
20	t	3.5000	3.5342	0.1000	-0.1000	0.0342	PASS	
21	u	3.5000	3.5538	0.1000	-0.1000	0.0538	PASS	
22	v	3.5000	3.5389	0.1000	-0.1000	0.0389	PASS	
23	w	3.5000	3.5418	0.1000	-0.1000	0.0418	PASS	
24	x	3.5000	3.5392	0.1000	-0.1000	0.0392	PASS	
25	y	3.5000	3.4895	0.1000	-0.1000	-0.0105	PASS	
26	z	3.5000	3.4900	0.1000	-0.1000	-0.0100	PASS	

Features inspected		26	OVERALL RESULT
Passed	23	88.5%	REJECTED
Failed	3		

Yield shown under Features inspected. Result per feature: PASS when the deviation is within Lower Tol … Upper Tol.

Inspected by	Checked by	Approved by
Name:	Name:	Name:
Signature:	Signature:	Signature:
Date:	Date:	Date:

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Measured values transferred automatically from the OGP SmartScope by ASCi MeasureLink. This report is valid only with the signatures above.

Dimensional Inspection Report

- One A4 page per part, filled after every run
- PASS / FAIL per feature, counts and yield
- Verdict **ACCEPTED / REJECTED** and sign-off boxes

MODE 1 NEW EXCEL FILE FROM THE CSV

QUALITY CONTROL – MEASUREMENT LOG

Augment Stats Controls Inc.
302 & 1003 Page 1 Bldg., 1215 Acacia Avenue, Madrigal Business Park, Ayala Alabang, Muntinlupa City, Philippines 1781
Tel: +63 2 8772 1933-34 | sales@augmentstats.com.ph | augmentstats.com.ph

Doc. No.	QC-F-001
Revision	0
Effective	2026-10-08
Source	OGP SmartScope

Parts measured	Features checked	In tolerance	Out of tolerance	Yield	Last part measured
3	78	69	9	88.5%	2026-09-14 14:15:30

Rows below are added automatically by ASCi MeasureLink after every part – one row per measured feature. Result: PASS = within tolerance, FAIL = out of tolerance.

Date	Time	Part / Routine	Feature	Nominal	Actual	Upper Tol	Lower Tol	Deviation	Result	Remarks
2026-09-14	13:59:53	20071WR-HNNA.mxi	a	39	38.9657	0.05	-0.05	-0.0343	PASS	
2026-09-14	13:59:53	20071WR-HNNA.mxi	b	32.1	32.0937	0.05	-0.05	-0.0063	PASS	
2026-09-14	13:59:53	20071WR-HNNA.mxi	c	25.1	24.9415	0.05	-0.05	-0.1585	FAIL	
2026-09-14	13:59:53	20071WR-HNNA.mxi	d	19.7	19.7366	0.05	-0.05	0.0366	PASS	
2026-09-14	13:59:53	20071WR-HNNA.mxi	e	1.3	1.3948	0.05	-0.05	0.0948	FAIL	
2026-09-14	13:59:53	20071WR-HNNA.mxi	f	37.35	37.3951	0.05	-0.05	0.0451	PASS	
2026-09-14	13:59:53	20071WR-HNNA.mxi	g	10.675	10.7588	0.05	-0.05	0.0838	FAIL	
2026-09-14	13:59:53	20071WR-HNNA.mxi	h	2	1.9888	0.1	-0.1	-0.0112	PASS	
2026-09-14	13:59:53	20071WR-HNNA.mxi	i	16	15.9695	0.05	-0.05	-0.0305	PASS	
2026-09-14	13:59:53	20071WR-HNNA.mxi	j	2	2.0296	0.1	-0.1	0.0296	PASS	
2026-09-14	13:59:53	20071WR-HNNA.mxi	k	2	2.0411	0.1	-0.1	0.0411	PASS	
2026-09-14	13:59:53	20071WR-HNNA.mxi	l	2	1.9996	0.1	-0.1	-0.0004	PASS	
2026-09-14	13:59:53	20071WR-HNNA.mxi	m	2	2.0005	0.1	-0.1	0.0005	PASS	
2026-09-14	13:59:53	20071WR-HNNA.mxi	n	2	2.0066	0.1	-0.1	0.0066	PASS	
2026-09-14	13:59:53	20071WR-HNNA.mxi	o	2	2.0016	0.1	-0.1	0.0016	PASS	
2026-09-14	13:59:53	20071WR-HNNA.mxi	p	2	2.0138	0.1	-0.1	0.0138	PASS	
2026-09-14	13:59:53	20071WR-HNNA.mxi	q	2	2.0196	0.1	-0.1	0.0196	PASS	
2026-09-14	13:59:53	20071WR-HNNA.mxi	r	3.5	3.4676	0.1	-0.1	-0.0324	PASS	
2026-09-14	13:59:53	20071WR-HNNA.mxi	s	3.5	3.4843	0.1	-0.1	-0.0157	PASS	
2026-09-14	13:59:53	20071WR-HNNA.mxi	t	3.5	3.5338	0.1	-0.1	0.0338	PASS	
2026-09-14	13:59:53	20071WR-HNNA.mxi	u	3.5	3.5539	0.1	-0.1	0.0539	PASS	
2026-09-14	13:59:53	20071WR-HNNA.mxi	v	3.5	3.5387	0.1	-0.1	0.0387	PASS	
2026-09-14	13:59:53	20071WR-HNNA.mxi	w	3.5	3.5417	0.1	-0.1	0.0417	PASS	
2026-09-14	13:59:53	20071WR-HNNA.mxi	x	3.5	3.5393	0.1	-0.1	0.0393	PASS	

QC Measurement Log

- Every feature of every part, one row each, with **PASS / FAIL**
- Live counters: parts, features, in / out of tolerance, yield, last part
- Out-of-tolerance rows turn red at a glance

MODE 2 ADD ROWS TO MY EXCEL FILE

SPC Data Log

- One row per part, every feature in its own column
- Limits, mean, std. deviation, min / max, **Cp and Cpk** per feature
- Out-of-spec values in red; Cpk coloured green / amber / red

STATISTICAL PROCESS CONTROL (SPC) DATA LOG

Augment Stats Controls Inc. • Quality Control
302 & 1003 Page 1 Bldg., 1215 Acacia Avenue, Madrigal Business Park, Ayala Alabang, Muntinlupa City, Philippines 1781
Tel: +63 2 8772 1933-34 | sales@augmentstats.com.ph | augmentstats.com.ph

Doc. No. QC-F-002 | Rev. 0 | Effective 2026-10-08 | One row per part, features across | Blue cells: enter your drawing values

	a	b	c	d	e	f	g	h	i	j	k	l	m	n	o	p	q	r	s	t	u	v	w	x	y	z
Nominal	39.0000	32.1000	25.1000	19.7000	1.3000	37.3500	10.6750	2.0000	16.0000	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000	2.0000	3.5000	3.5000	3.5000	3.5000	3.5000	3.5000	3.5000	3.5000	3.5000
Upper tolerance	0.0500	0.0500	0.0500	0.0500	0.0500	0.0500	0.0500	0.1000	0.0500	0.1000	0.1000	0.1000	0.1000	0.1000	0.1000	0.1000	0.1000	0.1000	0.1000	0.1000	0.1000	0.1000	0.1000	0.1000	0.1000	0.1000
Lower tolerance	-0.0500	-0.0500	-0.0500	-0.0500	-0.0500	-0.0500	-0.0500	-0.1000	-0.0500	-0.1000	-0.1000	-0.1000	-0.1000	-0.1000	-0.1000	-0.1000	-0.1000	-0.1000	-0.1000	-0.1000	-0.1000	-0.1000	-0.1000	-0.1000	-0.1000	-0.1000
USL (upper limit)	39.0500	32.1500	25.1500	19.7500	1.3500	37.4000	10.7250	2.1000	16.0500	2.1000	2.1000	2.1000	2.1000	2.1000	2.1000	2.1000	2.1000	3.6000	3.6000	3.6000	3.6000	3.6000	3.6000	3.6000	3.6000	3.6000
LSL (lower limit)	38.9500	32.0500	25.0500	19.6500	1.2500	37.3000	10.6250	1.9000	15.9500	1.9000	1.9000	1.9000	1.9000	1.9000	1.9000	1.9000	1.9000	3.4000	3.4000	3.4000	3.4000	3.4000	3.4000	3.4000	3.4000	3.4000
n (parts measured)	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
Mean	38.9657	32.0938	24.9415	19.7365	1.3946	37.3951	10.7587	1.9889	15.9693	2.0295	2.0411	1.9996	2.0005	2.0065	2.0016	2.0139	2.0195	3.4676	3.4840	3.5340	3.5537	3.5387	3.5418	3.5392	3.4897	3.4901
Std. deviation	0.0000	0.0001	0.0000	0.0002	0.0003	0.0000	0.0001	0.0001	0.0002	0.0001	0.0000	0.0001	0.0001	0.0001	0.0000	0.0001	0.0001	0.0001	0.0003	0.0002	0.0003	0.0002	0.0002	0.0001	0.0002	0.0002
Minimum	38.9657	32.0937	24.9415	19.7363	1.3943	37.3951	10.7586	1.9888	15.9692	2.0294	2.0411	1.9996	2.0005	2.0064	2.0016	2.0138	2.0195	3.4676	3.4838	3.5338	3.5534	3.5386	3.5417	3.5391	3.4895	3.4899
Maximum	38.9657	32.0939	24.9415	19.7366	1.3948	37.3951	10.7588	1.9889	15.9695	2.0296	2.0411	1.9997	2.0006	2.0066	2.0016	2.0139	2.0196	3.4677	3.4843	3.5342	3.5539	3.5389	3.5420	3.5393	3.4898	3.4903
Cp		144.34		96.23	66.23		166.67	577.35	109.11	333.33		577.35	577.35	288.68		577.35	577.35	577.35	125.99	160.13	125.99	218.22	218.22	333.33	192.45	160.13
Cpk		126.34		25.98	-55.03		-112.33	913.07	42.19	235.00		575.23	574.27	270.01		497.29	464.57	390.48	105.83	105.74	58.33	133.69	126.93	202.67	172.63	144.22

Date	Time	Part	a	b	c	d	e	f	g	h	i	j	k	l	m	n	o	p	q	r	s	t	u	v	w	x	y	z	Remarks
2026-09-14	13:59:53	20071WR-HNNA.mxi	38.9657	32.0937	24.9415	19.7366	1.3948	37.3951	10.7588	1.9888	15.9695	2.0296	2.0411	1.9996	2.0005	2.0066	2.0016	2.0138	2.0196	3.4676	3.4843	3.5338	3.5539	3.5387	3.5417	3.5393	3.4898	3.4903	
2026-09-14	14:02:53	20071WR-HNNA.mxi	38.9657	32.0939	24.9415	19.7363	1.3943	37.3951	10.7587	1.9889	15.9692	2.0295	2.0411	1.9997	2.0005	2.0064	2.0016	2.0139	2.0195	3.4676	3.4838	3.5339	3.5534	3.5386	3.5420	3.5391	3.4898	3.4899	
2026-09-14	14:15:30	20071WR-HNNA.mxi	38.9657	32.0937	24.9415	19.7366	1.3946	37.3951	10.7586	1.9889	15.9693	2.0294	2.0411	1.9996	2.0006	2.0064	2.0016	2.0139	2.0195	3.4677	3.4839	3.5342	3.5538	3.5389	3.5418	3.5392	3.4895	3.4900	

SPC Data Log after the test run: 3 parts, statistics for all 26 features — features c, e and g out of specification.

TEST RUN · MODE 1

78 rows · yield 88.5%

69 in tolerance, 9 out (c, e, g on every part)

TEST RUN · MODE 2

3 parts · 26 features

header row and all 29 headers matched automatically

TEST RUN · MODE 3

23 PASS · 3 FAIL · REJECTED

one report file per run, 3 reports

See it on your own parts — book a demo: **sales@augmentstats.com.ph**

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CONTACT
Tel: +63 2 8772 1933-34
Email: sales@augmentstats.com.ph
Web: augmentstats.com.ph

augmentstats.com.ph

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